Fruit quality of a traditional pineapple cultivar (Turiaçu) compared to the most popular cultivar (Pérola) in Brazil

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Abstract

Turiaçu is a traditional pineapple cultivar in the state of Maranhão, Brazil, and its fruits have high potential for the fresh fruit market due to consumer acceptance. This cultivar is in the process of domestication, but information on the quality of its fruits and their standards for marketing is scarce. The objective of this study was to evaluate the biometric and chemical characteristics of the Turiaçu pineapple cultivar and the Pérola cultivar, which are grown in the main pineapple producing areas—Turiaçu, and São Domingos do Maranhão—in the state of Maranhão. The fruits were harvested at the green stage to evaluate the following biometric characteristics: fruit weight, infructescence weight, pulp yield, crown, peel and total residues, and base to apex diameter ratio; and the following chemical characteristics—total soluble solids (TSS), total titratable acidity (TTA), and TSS to TTA chemical ratio. The Turiaçu cultivar presented higher fruit and infructescence weights, more desirable biometric qualities for the consumer market, and pulp with higher TSS concentration and less acidity, compared to the Pérola cultivar. Fruits of the Turiaçu cultivar had more desirable biometric and chemical qualities for the consumer market— they were large, cylindrical, sweet, and with low acidity—, compared to those of the Pérola cultivar.

Keywords: Ananas comosus var. comosus (L.) Merril; postharvest characterization; humid tropic; Turiaçu cultivar; Pérola cultivar.

Abbreviations: TPC _ Turiaçu pineapple cultivar; PPC _ Pérola pineapple cultivar; TSS _ total soluble solids; TTA _ total titratable acidity; MA _ state of Maranhã; FW _ fruit weight; IW infructescence weight; CR _ crown ratio; DM _ diameter of the infructescence mid region; DR _ diameter ratio; PY _ pulp yield; Cs _ crown residue; PM _ peel residue; TR _ total residue; CV _ coefficient of variation; CI _ confidence interval; t _ t calculated by the t-Student test; Pr>Ct _ calculated probability; FAPEMA _ Foundation for the Support of Scientific Research and Development of the State of Maranhão; CAPES _ Coordination for the Improvement of Higher Education Personnel; PNPD _ National Postdoctoral Program; CNPq _ Brazilian National Council for Scientific and Technological Development.

Introduction

Pineapple (Ananas comosus (L.) Merr.) fruits, in terms of total volume, is the most important in Brazil (OECD/FAO, 2015). Brazil is the world’s second largest pineapple producer, with a production 9.24% lower than Costa Rica in 2014 (FAO, 2017). According to the Turiaçu Cooperative of Pineapple and Other Fruit Producers (COOPPFRUT), the Turiaçu pineapple producing region has approximately 200 hectares and 60 associated producers and represents 14.41% of the total area planted with pineapple (all cultivars) in the state of Maranhão, Northeast region of Brazil (IBGE, 2017).

The world’s commercial pineapple production consists of crops with the Smooth Cayenne, Pérola, Queen, Singapore, Española Roja and Perolera cultivars. Several local cultivars and wild populations of pineapple from the genus Ananas occur in some places of Latin America, including Brazil (Reinhardt et al., 2000). The best-known pineapple cultivar in Brazil is the Pérola, and in the world, it is the Smooth Cayenne (Miguel et al., 2007). The most planted pineapple cultivar in the state of Maranhão (MA) is the Pérola, but the Turiaçu cultivar has been standing out/gaining importance in the local market. The municipality of São Domingos do Maranhão MA, has the largest area planted with pineapple in the state, approximately 800 ha, predominantly with the Pérola cultivar, followed by the municipality of Turiaçu that has approximately 150 ha, predominantly with the Turiaçu cultivar (Araujo et al., 2012).

The Pérola cultivar was selected by indigenous people of Brazil (Viana et al., 2013). This cultivar produces cylindrical fruits that are slightly conical at the apex, have yellowish-green peel, and juicy pulp that is pale-yellow or white in color. Chemically, the fruits present 13.1 to 13.7 °Brix total soluble solids (TSS), total titratable acidity (TTA) of 0.42 to 0.73 g of citric acid per 100g of pulp and 18.19:32.60 TSS to TTA chemical ratio (Andrade et al., 2015; Berilli et al., 2014; Araujo et al., 2012; Brito et al., 2008).

The Turiaçu cultivar was selected by family farmers from Turiaçu, MA. This cultivar is in the process of domestication and improvement of its production system and field and post-harvest surveys started in 2006. The Turiaçu cultivar is
considered, empirically, resistant to fusariosis by the regional producers. Fusariosis is a disease that causes serious damage to Pérola pineapple fruits grown in the central region of Maranhão (Araujo et al., 2012). According to Fassinou Hotegni et al. (2016), the quality of the pineapple fruits is essential for their acceptance by consumers; the fruits need to reach minimum requirements—weight of at least 0.7 kg, 0.5:1.5 crown to infructescence length ratio; and pulp TSS of at least 12 °Brix. These authors found that consumers find it difficult to detect these quality characteristics.

The consumer market first evaluates the aspect and shape of the fruits; and, after the fruit is purchased, the consumer evaluates the flavor, aroma, and texture. Information in the scientific literature on the quality standards to market fruits of the Turiaçu cultivar is scarce. Thus, the hypothesis assessed in this study was that the fruits of the Turiaçu pineapple cultivar has better biometric and chemical qualities than those of the Pérola cultivar, which is the most planted and marketed pineapple cultivar in Brazil and in the state of Maranhão. Thus, the objective of this study was to evaluate the biometric and chemical characteristics of the Turiaçu and Pérola pineapple cultivars, which are grown in the main pineapple producing areas—Turiaçu and São Domingos do Maranhão—in the state of Maranhão, Brazil.

Results

Weather conditions

The average temperature in Turiaçu, MA (collection location of the Turiaçu cultivar) was higher than that in São Domingos do Maranhão, MA (collection location of the Pérola cultivar) during the two years of the pineapple crop development, except in September 2011 and 2012, and October 2011. Turiaçu had the highest cumulative monthly precipitation. Data of average temperatures and accumulated precipitations are presented in Figure 1. The variation of experimental data was expressed by the coefficient of variation (CV), which is essential for evaluating the precision of the results. The CV ≤ 10% is usually considered low, 10 < CV ≤ 20% are moderate, 20 < CV ≤ 30% are high, and CV > 30% are very high (Gomes, 1990). However, this general classification does not consider agronomic aspects, the characteristics under evaluation, weather conditions, or growing cycles (Scapim et al., 1995).

Biometric quality

The fruits of the Turiaçu cultivar had greater total fruit weight (FW), infructescence weight (IW) and crown residue (CR) than those of the Pérola cultivar. The Turiaçu cultivar had crown ratio (CR) 81% higher and diameter ratio (DR) 11% lower than the Pérola cultivar (Table 1). However, the peel residue (PR), total residue (TR), pulp yield (PY), and diameter of the infructescence mid region (DM) of the fruits of both cultivars were similar. The PR of the Turiaçu (233%) and Pérola (569%) were higher than the CR (Table 1).

Chemical quality

The fruits of the Turiaçu cultivar were sweeter (~22% of TSS, and ~72% of TSS:TTA) and had less acidity (~30% TTA) than those of the Pérola cultivar (Table 2). The significant statistical difference between the means of TSS and TSS:TTA of the two evaluated pineapple cultivars is shown by the calculated t value (Table 2). The calculated value of the t-Student test indicates the differences between the two means—observed difference between the sample means and expected difference between population means, if H₀ is true—in terms of the standard deviation, i.e., the greater the difference between the means of the treatments, the greater the chance of facing different treatments. The difference between the two TSS means was 16.10, and between the two TSS: TTA means was 11.15, in terms of standard deviation. These results showed that the fruits of the traditional cultivar of Maranhão (Turiaçu cultivar) had better chemical qualities, when compared to those of the most planted pineapple cultivar in Brazil and in the state of Maranhão (Pérola cultivar).

Discussion

The edaphoclimatic conditions for the plant development directly affect the biometric and chemical characteristics of the fruits. Although the fruits of each cultivar were collected from sites with different soil and climatic conditions, the characteristics of the fruits found in this study represented those of the fruits currently available on the market. Each municipality has traditionally grown only one cultivar and the growing of the two cultivars in the same region is practically non-existent. The FW and IW of the Turiaçu cultivar were higher than those of the Pérola cultivar (Table 1), but both cultivars were within the same classification (Class 2, fruits weighing between 1.2 kg and 1.5 kg), according to the MAPA Normative Instruction (Brasil, 2002). High-weight fruits are highly desired by rural producers and the consumer market. Araujo et al. (2012) reported FW of 1.620 (Turiaçu) and 1.650 kg (Pérola cultivar), and IW of 1.558 (Turiaçu) and 1.566 kg (Pérola cultivar). The results of FW in the present study presented an average difference of approximately 200 g, compared to those of Araujo et al. (2012). However, Fassinou Hotegni et al. (2016) evaluated a local pineapple cultivar (Sugarloaf) in West Africa, believed to be the Pérola cultivar, and found 1.240 kg FW. This result is similar to that found for the Pérola cultivar in the present study. On the other hand, Berilli et al. (2014) reported 0.952 kg FW, which is lower than that found for the two cultivars evaluated in the present study. These results show the high variability of the FW. This variable depends on several factors that occur during crop development, such as soil fertility, water availability, and temperatures (Chitarra and Chitarra, 2005). Caetano et al. (2015) evaluated seven pineapple genotypes—EC-105 and EC-93 hybrids; and BRS Vitória, BRS Imperial, Pérola, Gold (MD 2) and Smooth Cayenne cultivars. The Smooth Cayenne had 1.483 kg FW and the Gold (MD-2) had 1.380 kg FW; these results are similar to those found for the Turiaçu cultivar in the present study. However, the FW of the EC-93 (1.988 kg) and EC-105 (1.751 kg) hybrids were higher than that found for the Turiaçu in the present study. The FW of the Pérola (1.266 kg) was similar to that found for the same cultivar in the present study. Reinhardt et al. (2000) reported FW of 1,000 to 1,500 g for the Pérola cultivar. The differences in IW between the two cultivars followed the same trend as the FW.
Table 1. Biometric characteristics of Turiaçu and Pérola pineapple cultivars. n _ 26, mean ± standard error of the mean and confidence interval (CI).

<table>
<thead>
<tr>
<th>Variable</th>
<th>Turiaçu</th>
<th>CI (95%)</th>
<th>Pérola</th>
<th>CI (95%)</th>
<th>t&lt;sub&gt;0.05&lt;/sub&gt;</th>
<th>Pr &gt; t&lt;sub&gt;c&lt;/sub&gt;</th>
<th>CV%</th>
</tr>
</thead>
<tbody>
<tr>
<td>FW (kg)</td>
<td>1.41 ±0.03 a</td>
<td>1.36-1.47</td>
<td>1.25 ±0.03 b</td>
<td>1.19-1.31</td>
<td>4.17</td>
<td>0.0001</td>
<td>12.50</td>
</tr>
<tr>
<td>IW, (kg)</td>
<td>1.328 ±0.027 a</td>
<td>1.272-1.384</td>
<td>1.207 ±0.028 b</td>
<td>1.148-1.265</td>
<td>3.08</td>
<td>0.0033</td>
<td>12.11</td>
</tr>
<tr>
<td>DR</td>
<td>0.85 ±0.03 a</td>
<td>0.80-0.90</td>
<td>0.47 ±0.02 b</td>
<td>0.43-0.50</td>
<td>12.64</td>
<td>0.0001</td>
<td>33.19</td>
</tr>
<tr>
<td>DM, (cm)</td>
<td>10.18 ±0.07 a</td>
<td>10.03-10.33</td>
<td>10.08 ±0.09 a</td>
<td>9.90-10.25</td>
<td>0.92</td>
<td>0.3643</td>
<td>3.99</td>
</tr>
<tr>
<td>CR</td>
<td>1.26 ±0.03 b</td>
<td>1.19-1.32</td>
<td>1.41 ±0.04 a</td>
<td>1.33-1.48</td>
<td>3.13</td>
<td>0.0029</td>
<td>14.00</td>
</tr>
<tr>
<td>PY (%)</td>
<td>74.19 ±0.68 a</td>
<td>72.78-75.59</td>
<td>76.02 ±0.80 a</td>
<td>74.38-77.66</td>
<td>1.74</td>
<td>0.0873</td>
<td>5.14</td>
</tr>
<tr>
<td>CR (%)</td>
<td>6.00 ±0.15 a</td>
<td>5.69-6.32</td>
<td>3.12 ±0.16 b</td>
<td>2.78-3.47</td>
<td>12.92</td>
<td>0.0001</td>
<td>42.33</td>
</tr>
<tr>
<td>PR (%)</td>
<td>19.81 ±0.70 a</td>
<td>18.37-21.25</td>
<td>20.86 ±0.84 a</td>
<td>19.14-22.59</td>
<td>0.96</td>
<td>0.3394</td>
<td>22.38</td>
</tr>
<tr>
<td>TR (%)</td>
<td>25.81 ±0.68 a</td>
<td>24.41-27.22</td>
<td>23.86 ±0.80 a</td>
<td>22.34-25.62</td>
<td>1.74</td>
<td>0.0873</td>
<td>17.70</td>
</tr>
</tbody>
</table>

Values followed by the same letters on a line are not significantly different at P _ 0.05 according to the t-Student test. CI _ confidence interval at 95% probability; t_c _ calculated by the t-Student test; Pr > t_c _ calculated probability; CV _ coefficient of variation; FW _ total fruit weight; IW _ infructescence weight; DR _ infructescence base to infructescence apex diameter ratio; DM _ diameter of the infructescence mid region; CR _ crown to infructescence length ratio; PY _ pulp yield; CR _ crown residue; PR _ peel residue; TR _ total residue.

Fig 1. Monthly mean temperatures (A) and accumulated precipitation (B) throughout the two years of development of the pineapple crops with Turiaçu and Pérola cultivars, in Turiaçu and São Domingos do Maranhão, Brazil (NUGEO/UEMA, 2017).
The cultivars had big differences in CR and Cₚ, which was shown by the coefficient of variation (CV). The CV was high for all the variables used to evaluate the differences between the crowns of the two cultivars. The fruits of the Turiaçu cultivar had practically 2-fold the CR and Cₚ (Table 1) of the Pérola cultivar. These are undesirable characteristics for fruits intended for fresh consumption and industry. According to Fassinnou Hotegni et al. (2016), the CR should be between 0.5 and 1.5. The fruits of both cultivars evaluated were within this range and, thus, they were suitable for fresh consumption.

The two pineapple cultivars had no significant difference in Pₖ (p = 0.3394; CV% = 22.38) and Tₘ (p = 0.0875; CV% = 17.70). This denotes that the crown has slight importance when evaluating the fruit quality, since the peel was the main source of residue for both cultivars—77% (Turiaçu) and 87% (Pérola). The Brazilian population faces problems with malnutrition and food waste. Peel residues of pineapple fruits can be used to produce flour that can be added to different types of foods as an alternative to combat malnutrition and improve the income of families in the state of Maranhão. According to Leonel et al. (2014), flours from pineapple residues can be used as sources of insoluble fibers. Moreover, pineapple residues can generate other products, which can have high added values (Carvalho et al., 2016; Lima et al., 2016), such as the use of pineapple peel and crown residues to produce vinegar (Roda et al., 2017) or biofuel (Khedkar et al., 2017).

The two cultivars had no significant differences in DM (p = 0.3643), however, the Turiaçu cultivar had the lowest DR (p = 0.0029) (Table 1). DR is the main parameter for agroindustry because it indicates the shape of the infructescence. A DR close to 1.0 indicates infructescence with a more cylindrical shape. A high DR indicates that the infructescence has a conical shape. The DR showed that the infructescence of the Turiaçu cultivar fruits was more cylindrical than that of the Pérola cultivar. This indicates that fruit of the Turiaçu cultivar is probably suitable for industrial use.

The DM of the cultivars evaluated was similar to that of the Gold (11.8 cm), Pérola (10.5 cm), EC-93 (10.2 cm) and Vitória (10.8 cm) genotypes (Berilli et al., 2014). These data and their comparison with data from other studies show the viability for fresh fruit marketing of the Turiaçu, since this cultivar does not present DM lower than those of other varieties previously studied.

The two evaluated cultivars showed no significant differences (p = 0.0873) for the PY (Table 1); this result was similar to that found by Andrade et al. (2015) for the Vitória cultivar (74.97%), but they found lower PY for the Pérola cultivar fruits (69.91%). These same authors reported the Vitória cultivar PY as one of the characteristics that contributes to the possible use of its fruits by industry and for fruit fresh marketing; this fact reinforces the suitability of the Turiaçu cultivar for fresh marketing.

The fruits of the Turiaçu cultivar had greater quality than those of the Pérola cultivar. The means of all the evaluated chemical characteristics were significantly different between the two evaluated cultivars (Table 2). According to Miguel et al. (2007), consumers of fresh pineapple fruits prefer sweet tasting fruits, with high TSS and high chemical ratio, and low acidity—low TTA. The authors denote that high acidity is the main cause of complaints after purchasing the fruit.

The fruit pulp TSS of the Turiaçu was 22% higher than that of the Pérola (Table 1). These are similar results to those found for the IAC-Gomo-de-Mel (15.7 °Brix) and Gold (14.8 °Brix) cultivars (Berilli et al., 2014). The fruit pulp TSS of the Pérola cultivar (13.2°Brix) was lower than that reported by Berilli et al. (2014) and Brito et al. (2008).

The fruit pulp TTA of the Turiaçu cultivar was lower than that of the Pérola; this is a highly desirable characteristic. Fruits of the Turiaçu had lower acidity than those of the IAC-Gomo-de-Mel (0.67 g citric acid per 100 g pulp), Smooth Cayenne (0.85 g citric acid per 100 g pulp) Vitória (0.81 g citric acid per 100 g pulp), and EC-93 (0.63 g citric acid per 100 g pulp) genotypes. The fruit acidity of the Turiaçu cultivar was slightly higher compared to that of the Gold cultivar (0.52 g citric acid per 100 g pulp) (Brito et al., 2008; Berilli et al., 2014).

The highest TSS and lowest TTA of the Turiaçu cultivar are the main reasons for its greater preference by the consumer market; this combination increases the fruit pulp chemical ratio (TSS:TTA) of this cultivar. The fruit pulp of the Turiaçu was sweeter than that of the Pérola cultivar. The pulp chemical ratio of the Turiaçu cultivar was almost 1.72-fold the chemical ratio of the Pérola. The chemical ratio represents the effects of acidity on the sweet taste—the higher the chemical ratio, the greater the sweetness; this property can also be used as a maturation index (Chitarra and Chitarra, 2005).

The fruit pulp of the Turiaçu cultivar had a higher chemical ratio than that reported by other studies on the Pérola (22.17 to 18.19), Vitória (20.14 to 19.80), and EC-93 (19.12) genotypes. The Turiaçu had a slightly lower chemical ratio compared with the Gold cultivar (28.46); this indicates that both cultivars have similar sweetness (Berilli et al., 2014; Andrade et al., 2015).

Although there is no classification for the chemical composition of pineapple fruits, the MAPA Normative Instruction (Brasil, 2002) establishes that fruit pulps with TSS equal to or lower than 12.0 °Brix are unripe fruits, and therefore unfit for fresh marketing. Thus, all the evaluated fruits of the Turiaçu and Pérola cultivars were suitable for fresh marketing.

The possible industrial use of the Turiaçu cultivar denotes the need for advanced research on the reuse of its residues, not only the peel, but also the crown, since these residues represent about 25% of the fruit weight. Research on the technological suitability to produce pulp, juice, nectar, and

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**Table 2.** Means of the chemical characteristics of Turiaçu and Pérola pineapple cultivars, n = 9; Mean ± standard error of the mean.

<table>
<thead>
<tr>
<th>Variable</th>
<th>Turiaçu</th>
<th>Cr, 95%</th>
<th>Pérola</th>
<th>Cr, 95%</th>
<th>t₀.05</th>
<th>Pr &gt; t₀.05</th>
<th>CV%</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSS</td>
<td>15.2 ±0.05 a</td>
<td>15.12-15.34</td>
<td>12.5 ±0.17 b</td>
<td>12.07-12.83</td>
<td>16.10</td>
<td>0.0001</td>
<td>10.64</td>
</tr>
<tr>
<td>TTA</td>
<td>0.545 ±0.013 b</td>
<td>0.514-0.576</td>
<td>0.775 ±0.032 a</td>
<td>0.701-0.849</td>
<td>6.62</td>
<td>0.0001</td>
<td>20.98</td>
</tr>
<tr>
<td>TSS:TTA</td>
<td>28.10 ±0.72 a</td>
<td>26.44-29.76</td>
<td>16.32 ±0.77 b</td>
<td>14.53-18.10</td>
<td>11.15</td>
<td>0.0001</td>
<td>29.01</td>
</tr>
</tbody>
</table>

Values followed by the same letters on a line are not significantly different at P > 0.05 according to the t-Student test. CI _ confidence interval at 95% probability; T₀.05 _ calculated probability; CV _ coefficient of variance; TSS _ total soluble solids (ºBRIX); TTA _ total titratable acidity (g of citric acid per 100 g of pulp); TSS:TTA _ TSS to TTA chemical ratio; n _ sample size.
other products is necessary to exploit the full potential of this traditional pineapple cultivar of the state of Maranhão.

Materials and Methods

Location and sample collection

Twenty-six pineapple fruits of the Turiaçu cultivar from a commercial orchard in Turiaçu, in the state of Maranhão (MA), Brazil (01\(^\circ\)39'48''S, 45\(^\circ\)22'59''W, and altitude of 210 m), and 26 pineapple fruits of the Pérola cultivar from a commercial orchard in São Domingos do Maranhão MA (05\(^\circ\)34'48''S, 44\(^\circ\)22'59''W, and altitude of 44.06 m), were collected in October 2012 and evaluated. Figure 1 shows the average temperature and accumulated precipitation over the two years of crop development in the two producing areas. The fruits were harvested with the peduncle and were green in color (Brasil, 2002), which is an aspect used to determine the pineapple harvest point by farmers from both producing locations. The fruits were transported in plastic boxes to the Plant Science and Postharvest Laboratory of the State University of Maranhão. The fruits were then selected and homogenized according to quality attributes, such as absence of injuries and diseases. The fruits were then washed in running water, sanitized in a 0.01% sodium hypochlorite solution for approximately 60 seconds, and placed on a previously sanitized bench to dry at room temperature.

Biometric analysis

The biometric characteristics evaluated were total fruit weight (FW; kg); infructescence weight (IW; kg); crown ratio (CR)—crown to infructescence length ratio; diameter of the infructescence mid region (DM; cm); diameter ratio (DR)—infructescence base to infructescence apex diameter ratio; pulp yield (PY; %)—pulp to total fruit weight ratio; crown residue (CR\(_{p}\); %)—crown to total fruit weight ratio; peel residue (PR\(_{p}\); %)—peel to total fruit weight ratio; total residue (TR\(_{p}\); %)—fruit residues to total fruit weight ratio. The fruit dimensions were measured with a caliper ruler, and the fruits were weighed using semi-analytical scales.

Chemical analysis

The fruits were evaluated taking into account fresh consumption standards. The fruit central cylinder was considered part of the infructescence pulp. After biometric evaluation, 15 fruits were randomly chosen to characterize and quantify the pulp chemical composition, and three samples—composed of five fruits each—were formed. Three approximately 1 cm thick pulp slices—one from the basal third, one from the mid region, and one from the apical region of the fruit—were taken from each fruit of these samples. The three slices of the five fruits were processed and homogenized in a stainless-steel grinder for approximately 5 minutes, for each sample. The chemical quality of these pulps was then evaluated by determining total soluble solids concentration (TSS; °Brix), total titratable acidity (TTA; g citric acid per 100 g pulp), and pulp chemical ratio—TSS to TTA ratio. The TSS content was determined in a Pal-01 Digital Pocket refractometer, according to the ISO 2173:2003 standardization (International Organization For Standardization, 2003). A solution of 0.1N sodium hydroxide was titrated using 1% phenolphthalein indicator to determine the ATT, according to the methodology proposed by the Analytical Norms of the Adolf Lutz Institute (Zenebon et al., 2008). All determinations of chemical characteristics were performed in triplicate.

Statistical analysis

The Turiaçu pineapple cultivar was compared to the Pérola cultivar using the means of all variables evaluated, by the bilateral t-Student test for non-paired samples. A confidence interval of 95% was used, and the results were presented as means ± standard error of the mean. All statistical analyzes were performed at 5% probability in the MINITAB® 17.1.0 statistical software (MINITAB®, 2014).

Conclusion

The Turiaçu pineapple cultivar has larger, more cylindrical, sweeter, and less acidic fruits than the Pérola cultivar which indicate that these fruits have more desirable characteristics for the consumer market.

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MINITAB® (2014) MINITAB ® 17.1.0.


